





Is there a source of *resource X* on *planetary body Y*?



## **FUEL-MINERALS**

Coal, uranium, oil, natural gas



## **INDUSTRIAL MINERALS**

Sand, gravel, gypsum, salt, diamond



## **METALS**

Iron, ferro-alloys, non-ferrous metals, precious metals



## FUEL-MINERALS

Coal, uranium, oil, natural gas



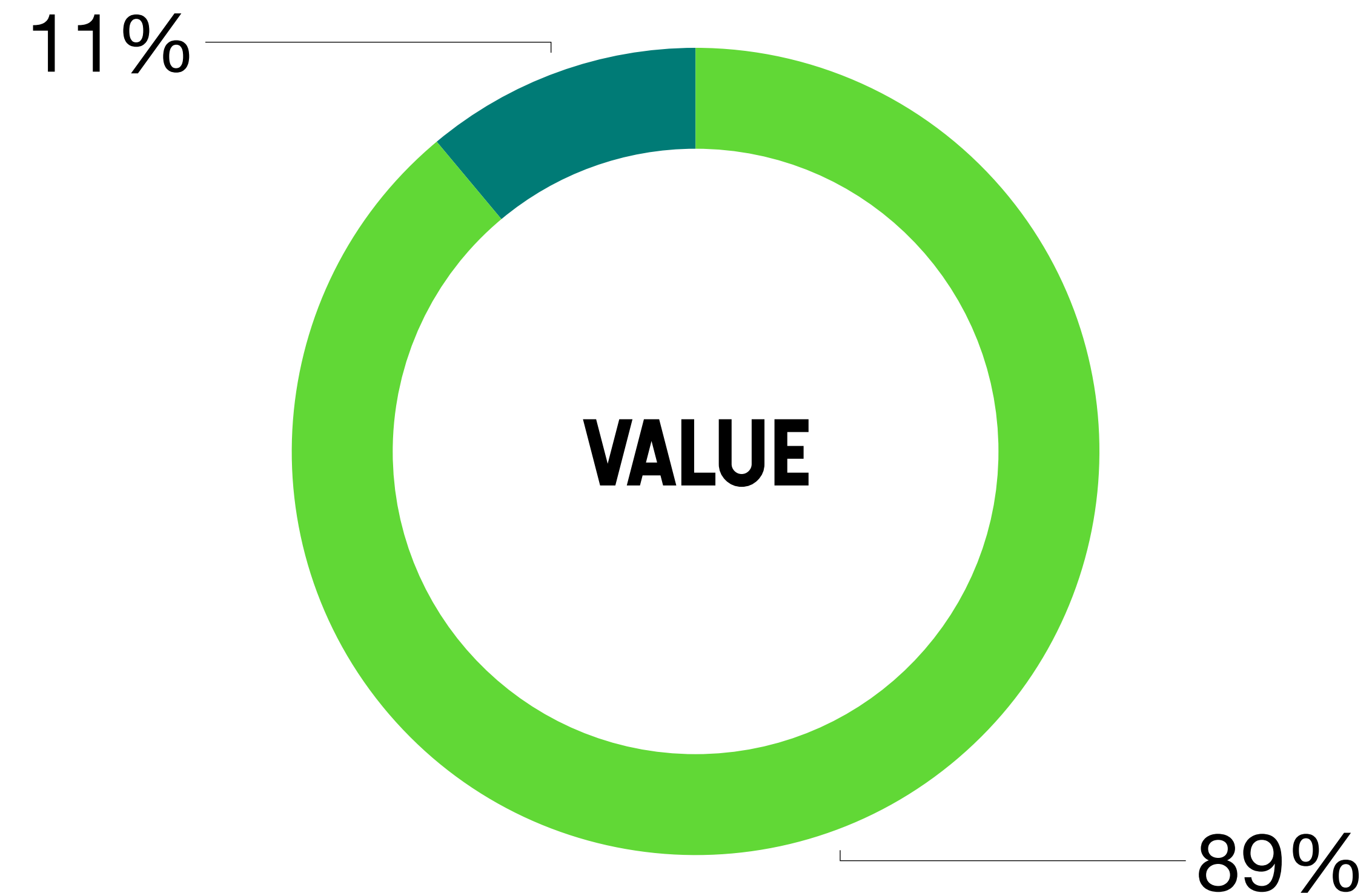
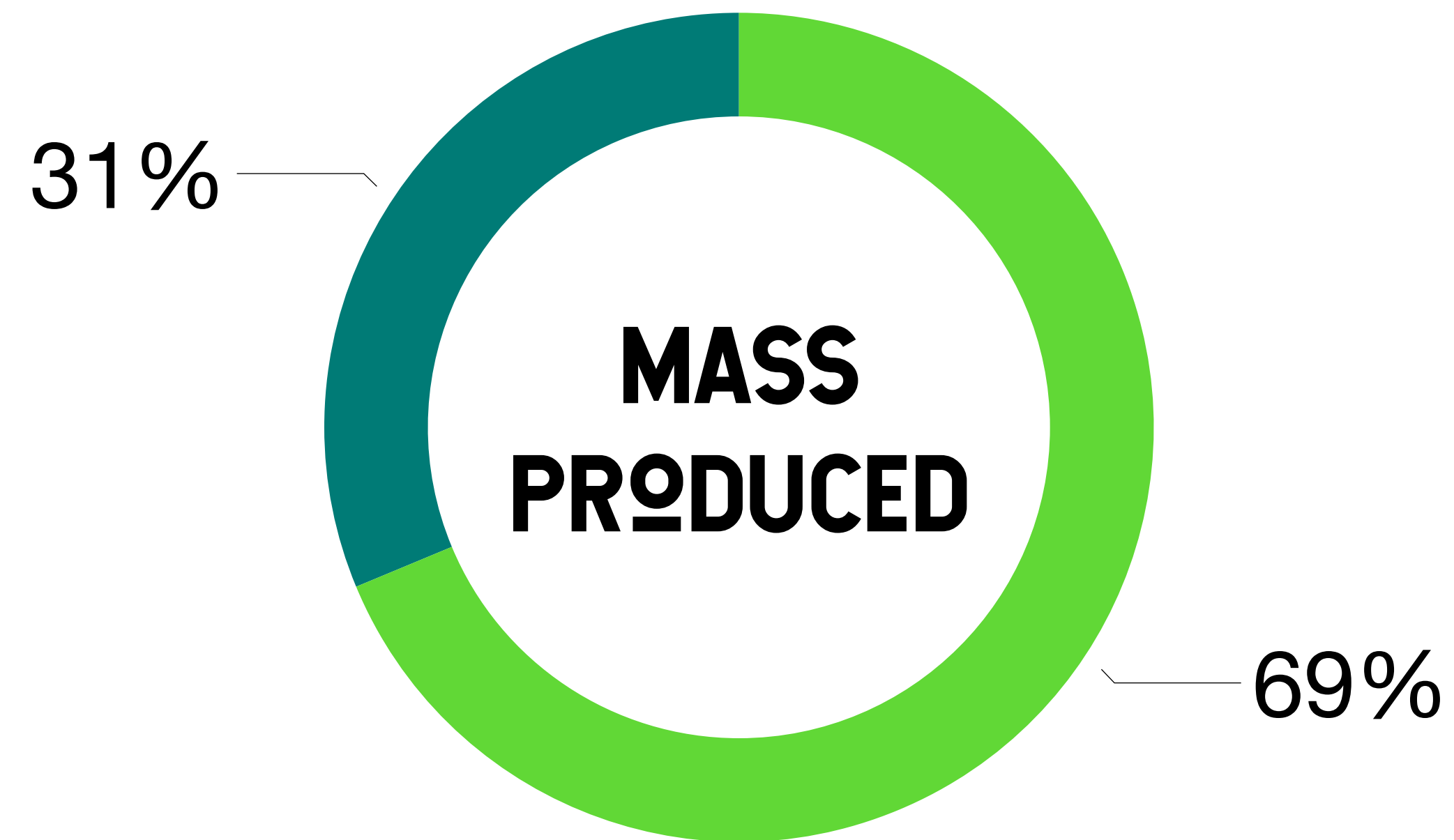
## INDUSTRIAL MINERALS

Sand, gravel, gypsum, salt, diamond



## METALS

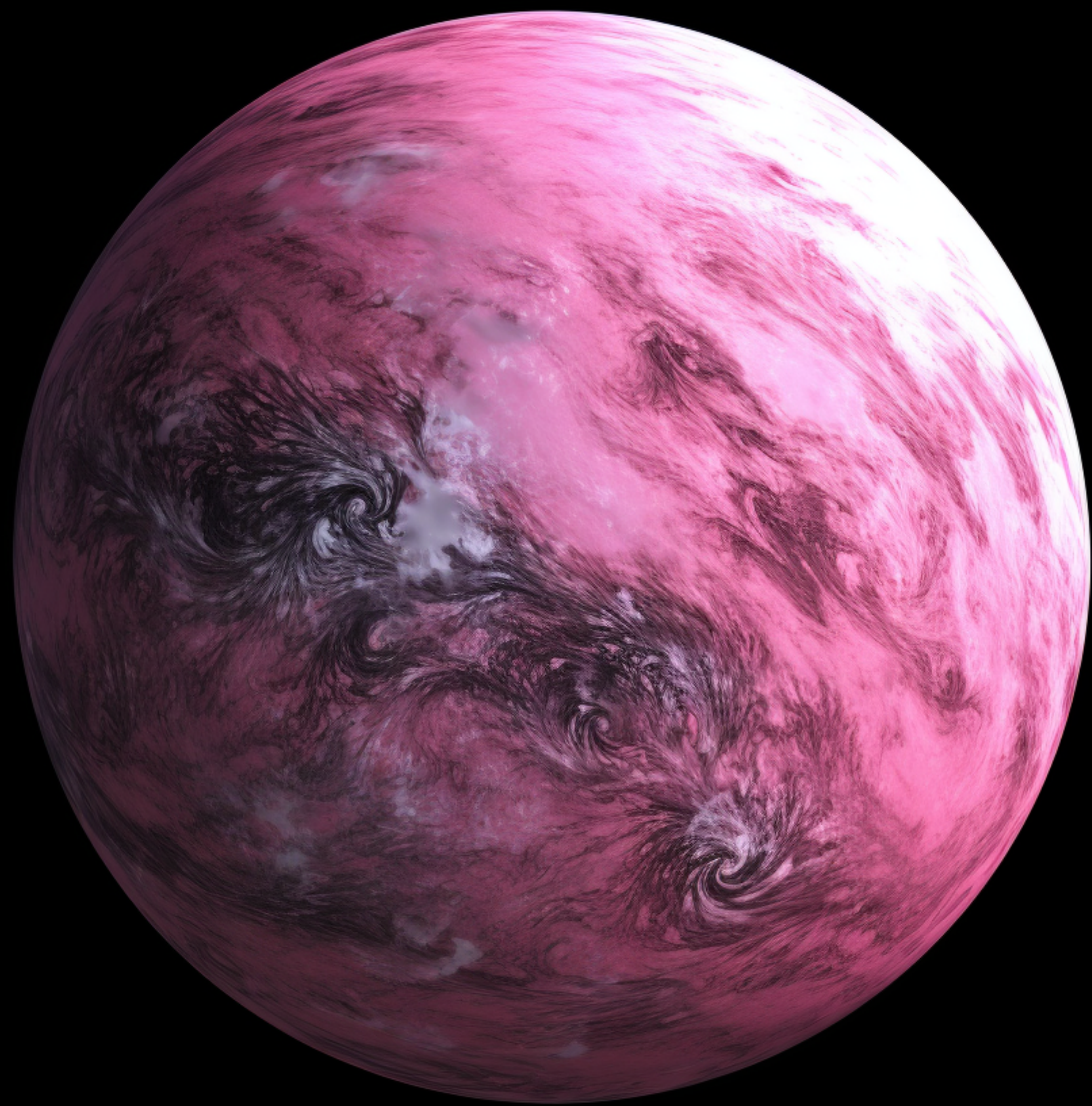
Iron, ferro-alloys, non-ferrous metals, precious metals



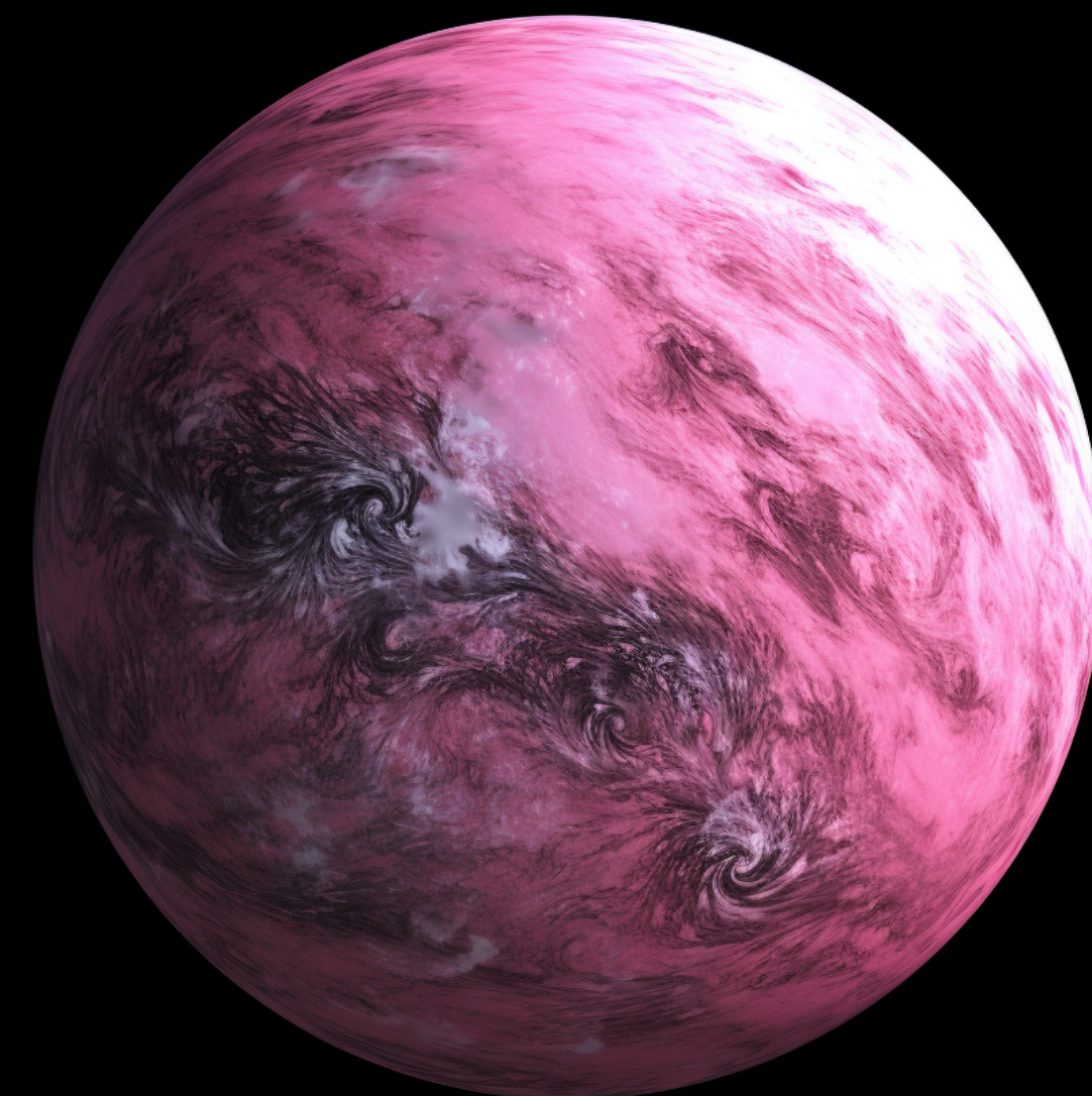




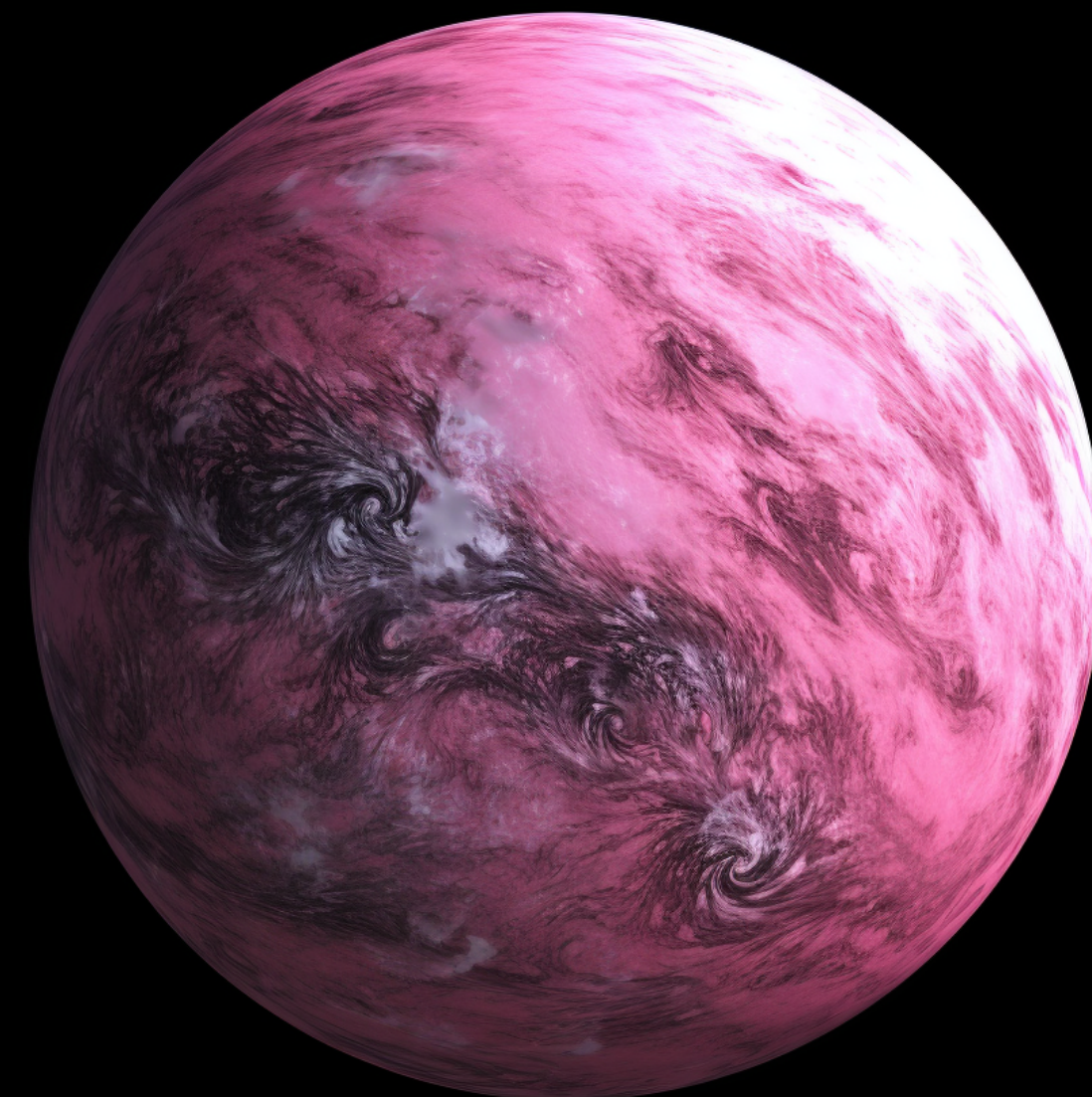
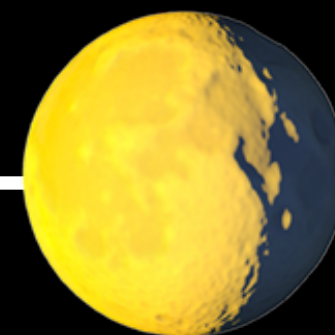














1 <b>H</b> Hydrogen 1.008																	2 <b>He</b> Helium 4.003	
3 <b>Li</b> Lithium 6.941	4 <b>Be</b> Beryllium 9.012											5 <b>B</b> Boron 10.511	6 <b>C</b> Carbon 12.011	7 <b>N</b> Nitrogen 14.007	8 <b>O</b> Oxygen 15.999	9 <b>F</b> Flourine 18.958	10 <b>Ne</b> Neon 20.180	
11 <b>Na</b> Sodium 22.990	12 <b>Mg</b> Magnesium 24.305											13 <b>Al</b> Aluminum 25.982	14 <b>Si</b> Silicon 28.086	15 <b>P</b> Phosphorus 30.974	16 <b>S</b> Sulfur 32.056	17 <b>Cl</b> Chlorine 35.453	18 <b>Ar</b> Argon 39.948	
19 <b>K</b> Potasium 39.098	20 <b>Ca</b> Calcium 40.078	21 <b>Sc</b> Scandium 44.956	22 <b>Ti</b> Titanium 47.857	23 <b>V</b> Vanadium 50.942	24 <b>Cr</b> Chromium 51.996	25 <b>Mn</b> Manganese 54.938	26 <b>Fe</b> Iron 55.845	27 <b>Co</b> Cobalt 58.933	28 <b>Ni</b> Nickel 58.593	29 <b>Cu</b> Copper 63.546	30 <b>Zn</b> Zinc 65.38	31 <b>Ga</b> Gallium 69.723	32 <b>Ge</b> Germanium 72.631	33 <b>As</b> Arsenic 74.922	34 <b>Se</b> Selenium 78.971	35 <b>Br</b> Bromine 79.904	36 <b>Kr</b> Krypton 84.796	
37 <b>Rb</b> Rubidium 84.468	38 <b>Sr</b> Stronium 87.62	39 <b>Y</b> Yttrium 88.906	40 <b>Zr</b> Zirconium 91.224	41 <b>Nb</b> Niobium 92.906	42 <b>Mo</b> Molybdenum 95.95	43 <b>Tc</b> Technetium 98.907	44 <b>Ru</b> Ruthenium 101.07	45 <b>Rh</b> Rhodium 102.906	46 <b>Pd</b> Palladium 106.42	47 <b>Ag</b> Silver 107.868	48 <b>Cd</b> Cadmium 112.411	49 <b>In</b> Indium 114.818	50 <b>Sn</b> Tin 118.710	51 <b>Sb</b> Antimony 121.757	52 <b>Te</b> Tellurium 127.6	53 <b>I</b> Iodine 126.904	54 <b>Xe</b> Xenon 131.293	
55 <b>Cs</b> Caesium 132.905	56 <b>Ba</b> Barium 137.327			72 <b>Hf</b> Hafnium 178.49	73 <b>Ta</b> Tantalum 180.948	74 <b>W</b> Tungsten 183.84	75 <b>Re</b> Rhenium 186.207	76 <b>Os</b> Osmium 190.23	77 <b>Ir</b> Iridium 192.217	78 <b>Pt</b> Platinum 195.084	79 <b>Au</b> Gold 196.967	80 <b>Hg</b> Mercury 200.59	81 <b>Tl</b> Thallium 204.3833	82 <b>Pb</b> Lead 207.2	83 <b>Bi</b> Bismuth 208.98040	84 <b>Po</b> Polonium (208.982)	85 <b>At</b> Astantine (209.987)	86 <b>Rn</b> Radon (222.018)
87 <b>Fr</b> Francium (223)	88 <b>Ra</b> Radium (226)			104 <b>Rf</b> Rutherfordium (261)	105 <b>Db</b> Dubnium (262)	106 <b>Sg</b> Seaborgium (266)	107 <b>Bh</b> Bohrium (264)	108 <b>Hs</b> Hassium (277)	109 <b>Mt</b> Meitnerium (268)	110 <b>Ds</b> Darmstadtium (271)	111 <b>Rg</b> Roentgenium (272)	112 <b>Cn</b> Copernium (277)	113 <b>Uut</b> Ununtrium	114 <b>Fl</b> Flerovium (289)	115 <b>Uup</b> Ununpentium	116 <b>Lv</b> Livermorium (298)	117 <b>Uus</b> Ununseptium	118 <b>Uuo</b> Ununoctium

57 <b>La</b> Lanthanum 138.905	58 <b>Ce</b> Cerium 140.116	59 <b>Pr</b> Praseodymium 140.90765	60 <b>Nd</b> Neodymium 144.908	61 <b>Pm</b> Promethium (145)	62 <b>Sm</b> Samarium 150.36	63 <b>Eu</b> Europium 151.964	64 <b>Gd</b> Gadolinium 157.25	65 <b>Tb</b> Terbium 158.925	66 <b>Dy</b> Dysprosium 162.5	67 <b>Ho</b> Holmium 164.93	68 <b>Er</b> Erbium 167.259	69 <b>Tm</b> Thulium 168.934	70 <b>Yb</b> Ytterbium 173.054	71 <b>Lu</b> Lutetium 174.967
89 <b>Ac</b> Actinium (227)	90 <b>Th</b> Thorium 232.038	91 <b>Pa</b> Protactinium 231.036	92 <b>U</b> Uranium 238.029	93 <b>Np</b> Neptunium (237)	94 <b>Pu</b> Plutonium (244)	95 <b>Am</b> Americium (243)	96 <b>Cm</b> Curium (247)	97 <b>Bk</b> Berkelium (247)	98 <b>Cf</b> Californium (251)	99 <b>Es</b> Einsteinium 252	100 <b>Fm</b> Fermium (257)	101 <b>Md</b> Mendelevium (258)	102 <b>No</b> Nobelium (259)	103 <b>Lr</b> Lawrencium (262)

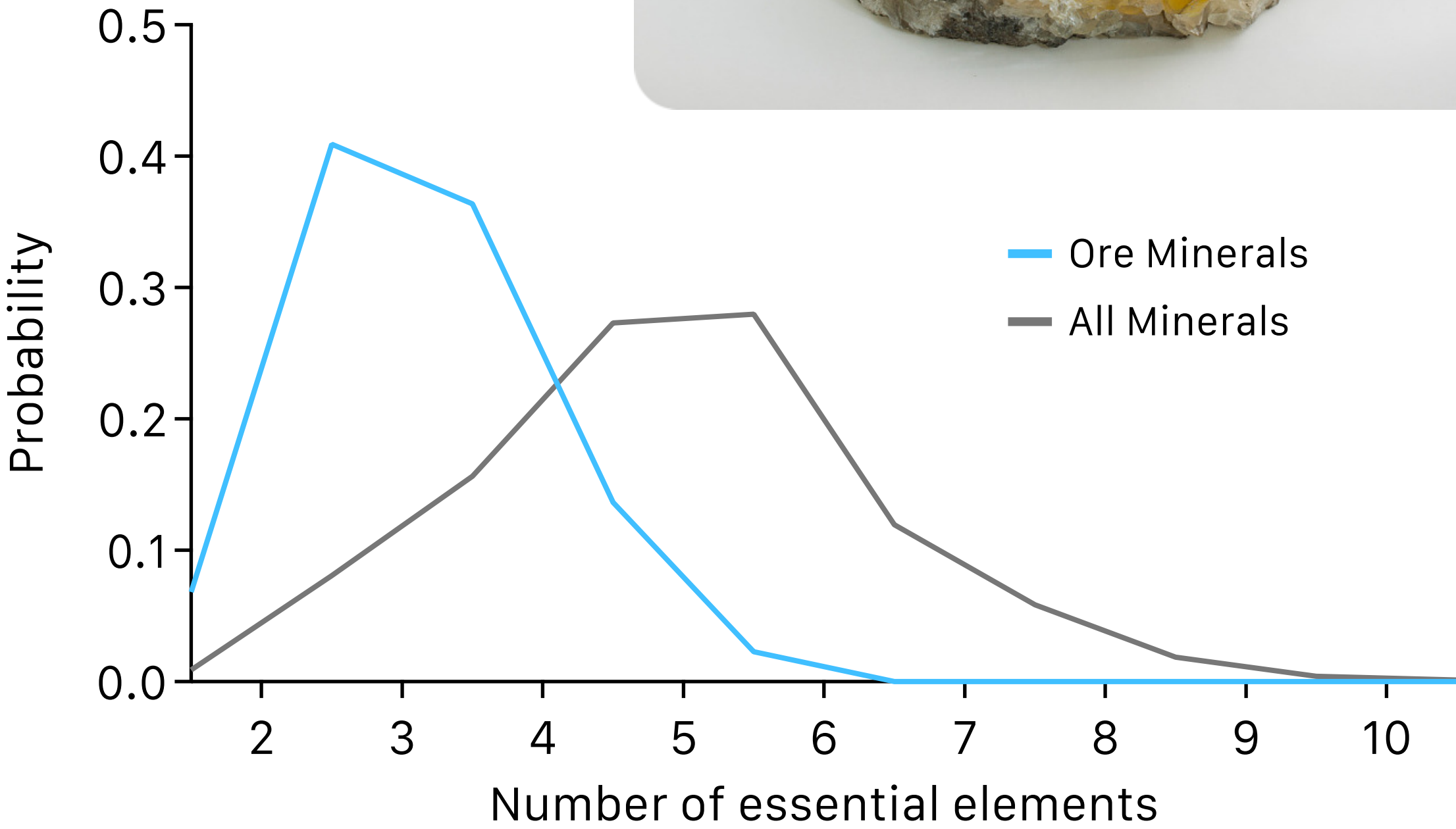
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Aldridgeite  
 $(\text{Cd,Ca})(\text{Cu,Zn})_4(\text{SO}_4)_2(\text{OH})_6 \cdot 3\text{H}_2\text{O}$



Greenockite  
 $\text{CdS}$





<b>Mg</b>	Magnesite, Dolomite, Brucite, Bischofite, Carnallite, Olivine	<b>Sr</b>	Celestine, Strontianite
<b>Ti</b>	Ilmenite, Rutile, Anatase, Brookite, Perovskite, Geikielite, Titanite, Leucoxene, Arizonite	<b>Co</b>	Cobaltite, Carrollite, Cattierite, Linnaeite, Skutterudite, Erythrite, Smaltite
<b>Fe</b>	Hematite, Magnetite, Siderite, Goethite, Limonite	<b>Sc</b>	Thortveitite, Bazzite, Kolbeckite
<b>Cr</b>	Chromite	<b>Sn</b>	Cassiterite
<b>Si</b>	Quartz	<b>Cd</b>	Greenockite
<b>P</b>	Apatite, Francolite, Dahllite, Collophane	<b>Au</b>	Native gold, Electrum
<b>Ca</b>	Calcite, Aragonite, Dolomite	<b>Bi</b>	Bismuthinite, Bismite, Native bismuth
<b>Zr</b>	Zircon, Baddelyite, Eudialyte	<b>Sb</b>	Stibnite, Jamesonite
<b>Ni</b>	Garnierite, Pentlandite, Millerite, Violarite, Polydymite, Nickeliferous limonite, Genthite, Hengleinite	<b>B</b>	Colemanite, Kernite, Tincal, Ulexite
<b>C</b>	Graphite	<b>W</b>	Scheelite, Wolframite
<b>Cu</b>	Chalcopyrite, Chalcocite, Covellite, Bornite, Tetrahedrite, Digenite, Malachite, Azurite, Cuprite, Chrysocolla, Tennantite, Diopase, Enargite	<b>U</b>	Uraninite, Coffinite
<b>Zn</b>	Sphalerite	<b>I</b>	Lautarite, Dietzeite
<b>REEs</b>	Bastnäsite, Monazite, Xenotime	<b>Ta</b>	Columbotantalite, Wodginite, Microlite
<b>Hg</b>	Cinnabar, Native mercury	<b>Al</b>	Gibbsite, Böhmite, Diaspore)
<b>Na</b>	Halite	<b>S</b>	Native sulfur
<b>Mo</b>	Molybdenite, Wulfenite, Molybdite, Powellite	<b>Th</b>	Thorite, Thorianite
<b>Ba</b>	Barite, Witherite	<b>Cs</b>	Pollucite
<b>Pb</b>	Galena, Cerussite, Anglesite	<b>Nb</b>	Columbite-(Fe), Pyrochlore group
<b>Mn</b>	Pyrolusite, Cryptomelane, Romanechite, Braunite, Hausmannite, Rhodochrosite, Manganite	<b>Ag</b>	Acanthite, Native silver, Pyrargyrite, Electrum, Argentite
<b>As</b>	Realgar, Orpiment, Arsenopyrite	<b>V</b>	Vanadinite, Roscoelite, Carnotite, Descloizite, Mottramite
<b>K</b>	Sylvite, Carnallite, Langbeinite, Kainite, Picromerite, Schoenite	<b>Li</b>	Spodumene, Petalite, Lepidolite, Amblygonite, Eucryptite, Zinnwaldite
<b>Be</b>	Bertrandite, Beryl		





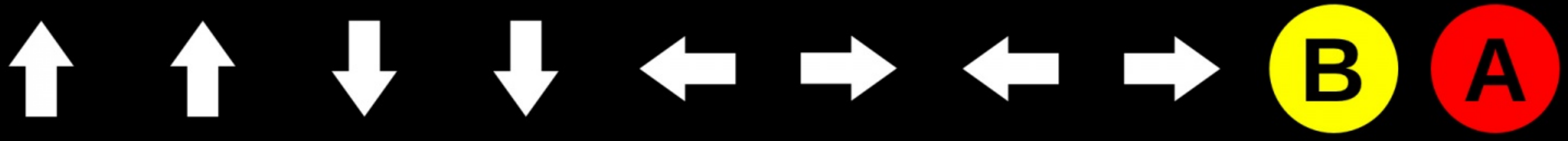


Element	Moon	Asteroids	Mars	Alternatives	Score (with alternatives)	Score (without)	# of Modes	First Stage	Mode Occurrences
Mg	Olivine (Ma)	Olivine (Ma)	Magnesite (Ma)	None	9	9	30	0.0	69.0
Ti	Ilmenite (Ma)	Ilmenite (Ac)	Ilmenite (Mi)	None	6	6	27	0.0	67.0
Fe	Magnetite (Ac)	Magnetite (Mi)	Hematite (Ma)	Native iron-nickel (Moon; Mi)	7	6	36	0.0	64.0
Cr	Chromite (Mi)	Chromite (Mi)	Chromite (Mi)	None	6	6	11	0.0	41.0
Si	Quartz (Ma)	Quartz (Ac)	Quartz (Mi)	Hydrated silica (Mars; Ma)	7	6	14	1.0	34.0
P	Apatite (Mi)	Apatite (Mi)	Apatite (Mi)	None	6	6	19	2.0	28.0
Ca	NR	Dolomite (Mi)	Calcite (Ac)	Gypsum (Mars; Ma)	5	3	23	2.0	37.0
Zr	Zircon (Ac)	Zircon (Ac)	Zircon (Ac)	None	3	3	13	1.0	37.0
Ni	Pentlandite (Ac)	Pentlandite (Ac)	Pentlandite (Ac)	Native iron-nickel (Moon; Mi), Native iron-nickel	7	3	15	1.0	36.0
C	Graphite (Ac)	Graphite (Mi)	NR	Atmosphere (Mars; Ab), Sequestered Ices (Moon;	8	3	13	0.0	35.0
Cu	Chalcopyrite (Ac)	Chalcopyrite (Ac)	Chalcopyrite (Ac)	Native copper (Asteroids; Mi)	4	3	22	2.0	29.0
Zn	Sphalerite (Ac)	Sphalerite (Ac)	Sphalerite (Ac)	None	3	3	15	1.0	27.0
REEs	Monazite (Ac)	Monazite (Ac)	Monazite (Ac)	None	3	3	10	3.0	13.0
Hg	Cinnabar (Ac)	Cinnabar (Ac)	NR	Polar ices (Moon; Mi)	3	2	6	2.0	13.0
Na	NR	Halite (Ac)	NR	Sodium carbonate (Asteroids; Ma)	3	1	8	2.0	10.0
Cl	NR	Halite (Ac)	NR	Apatite (all; Mi)	6	1	8	2.0	10.0
Mo	NR	NR	NR	None	0	0	15	2.0	22.0
Ba	NR	NR	NR	None	0	0	18	2.0	20.0
Pb	NR	NR	NR	None	0	0	20	3.0	15.0
Mn	NR	NR	NR**	None	0	0	14	2.0	14.0
As	NR	NR	NR	None	0	0	13	3.0	12.0
K	NR	NR	NR	None	0	0	12	2.0	10.0
Be	NR	NR	NR	None	0	0	6	4.0	10.0
Sr	NR	NR	NR	None	0	0	9	3.5	9.0
F	NR	NR	NR	Apatite (all; Mi)	6	0	12	4.0	9.0
Co	NR	NR	NR	Native iron-nickel (Moon; Mi), Native iron-nickel	7	0	9	4.0	8.0
Sc	NR	NR	NR	None	0	0	5	1.0	8.0
Sn	NR	NR	NR	None	0	0	6	4.0	7.0
Cd	NR	NR	NR	None	0	0	6	3.0	6.0
Au	NR	NR	NR	Native iron-nickel (Moon; Mi), Native iron-nickel	7	0	6	3.5	5.0
Bi	NR	NR	NR	None	0	0	7	3.0	5.0
Sb	NR	NR	NR	None	0	0	5	4.0	5.0
B	NR	NR	NR	None	0	0	2	4.0	4.0
W	NR	NR	NR	None	0	0	5	4.0	4.0
U	NR	NR	NR	None	0	0	8	4.0	4.0
I	NR	NR	NR	None	0	0	1	4.0	3.0
Ta	NR	NR	NR	None	0	0	3	4.0	3.0
Al	NR	NR	NR	Anorthite (Moon; Ab), Spinel (Asteroids; Mi),	9	0	2	4.0	2.0
S	NR	NR	NR	Polar ices (Moon; Mi), Sulfates (Mars; Ma)	6	0	6	4.0	2.0
Th	NR	NR	NR	Monazite (All; Ac)	3	0	3	4.0	2.0
Cs	NR	NR	NR	None	0	0	2	4.0	2.0
Nb	NR	NR	NR	None	0	0	3	4.0	2.0
Ag	NR	NR	NR	None	0	0	5	4.0	1.0
V	NR	NR	NR	None	0	0	7	4.0	1.0
Li	NR	NR	NR	None	0	0	3	4.5	0.0

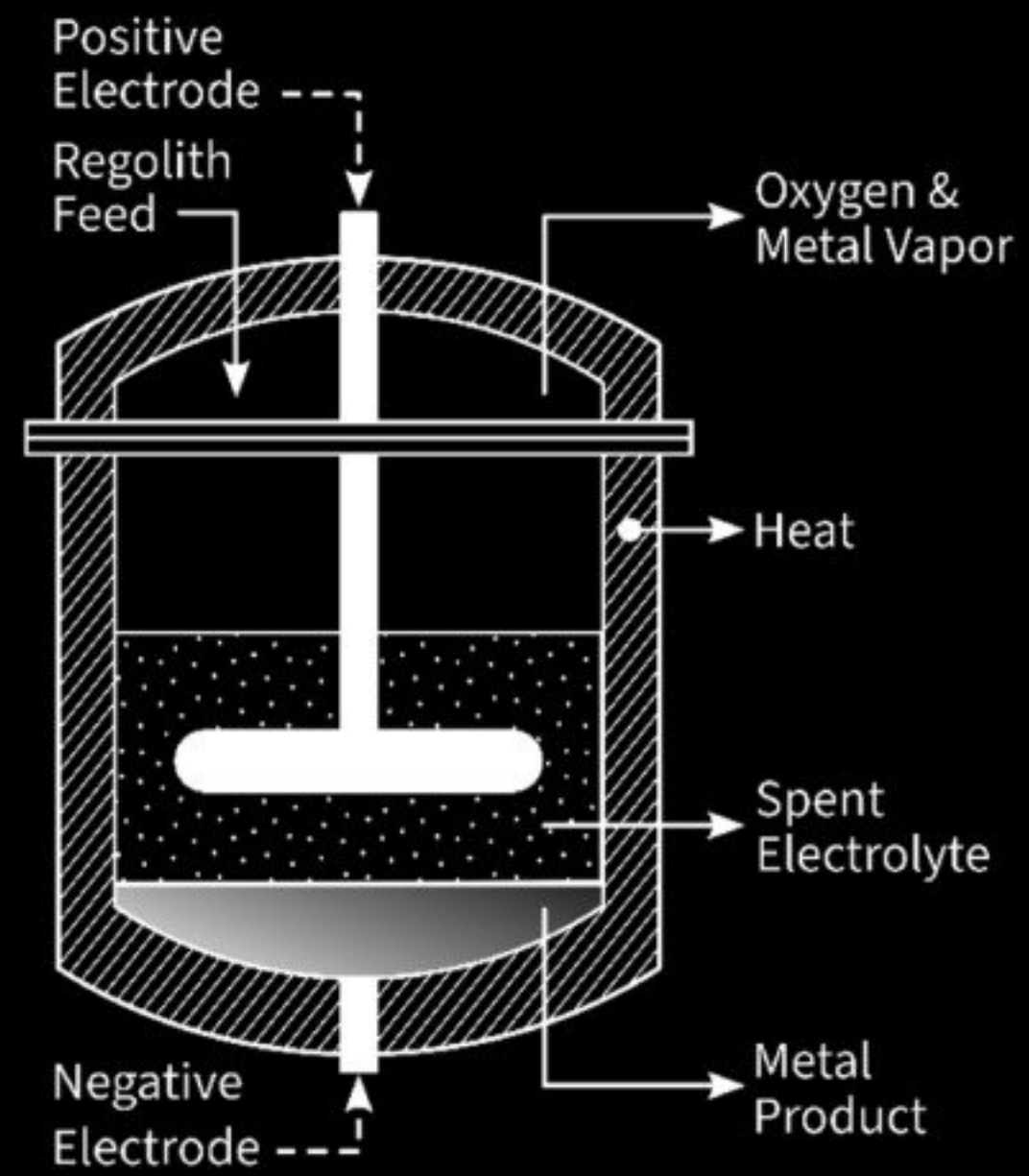
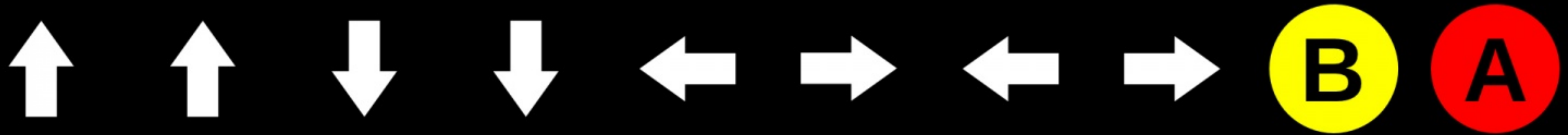


Paragenetic mode <sup>a</sup>	Age (Ga)	Moon	Asteroid	Mars
1. Stellar atmosphere condensates		2	2	2
2. Interstellar condensates <sup>e</sup>		2	2	2
3. Solar nebular condensates (CAIs, AOAs, URIs)	>4.565	2	2	2
4. Primary chondrule phases	4.566–4.561	2	2	2
5. Primary asteroid phases	4.566–4.560	2	2	2
6. Secondary asteroid phases	4.565–4.550	2	2	2
7. Ultramafic igneous rocks		2	2	2
8. Mafic igneous rocks		2	2	2
9. Lava/xenolith minerals (hornfels, sanidinite facies)		1	1	2
10. Basalt-hosted zeolite minerals		0	0	1
11. Volcanic fumarole minerals; reduced phases (see also #45)		1	0	1
12. Hadean hydrothermal subsurface sulfide deposits (see also #33)		0	1	1
13. Hadean serpentinization		0	1	2
14. Hot springs, geysers, and other subaerial geothermal minerals		0	0	2
15. Black/white smoker minerals and other seafloor hydrothermal minerals		0	0	1
16. Low- <i>T</i> aqueous alteration of Hadean subaerial lithologies (see also #23)		0	1	2
17. Marine authigenic Hadean minerals (see also #24)		0	0	1
18. Minerals formed by freezing		0	1	2
19. Granitic intrusive rocks		1	0	1
20. Acidic volcanic rocks		2	1	2
21. Chemically precipitated carbonate, phosphate, iron formations		0	0	1
22. Hydration and low- <i>T</i> subsurface aqueous alteration (see also #23)		0	0	2
23. Subaerial aqueous alteration by non-redox-sensitive fluids (see also #47)		0	0	1
24. Authigenic minerals in terrestrial sediments (see also #17)		0	0	1
25. Evaporites (prebiotic)		0	1	2
26. Hadean detrital minerals		0	0	2
27. Radioactive decay; auto-oxidation		0	0	1
28. Photo-alteration, pre-biotic		1	1	1
29. Lightning-generated minerals		0	0	1
30. Terrestrial impact minerals		2	2	2
31. Thermally altered carbonate, phosphate, and iron formations		0	1	1
32. Ba/Mn/Pb/Zn deposits, including metamorphic deposits		0	0	1
33. Minerals deposited by hydrothermal metal-rich fluids (see also [#12])		0	0	1
34. Complex granite pegmatites		0	0	0
35. Ultra-alkali and agpaitic igneous rocks		0	0	1
36. Carbonatites, kimberlites, and related igneous rocks		0	0	0
37. Layered igneous intrusions and related PGE minerals		1	1	1
38. Ophiolites		0	0	0
39. High- <i>P</i> metamorphism (blueschist, eclogite, ultrahigh <i>P</i> facies)		0	0	0
40. Regional metamorphism (greenschist, amphibolite, granulite facies)		0	0	1
41. Mantle metasomatism		1	0	1
42. Sea-floor Mn nodules		0	0	1
43. Shear-induced minerals (including mylonite/slickensides)		1	0	1
44. Anoxic microbially mediated minerals (see also #44)		0	0	1
a. [Sulfates, arsenates, selenates, antimonates]		0	0	0
b. [Other oxidized fumarolic minerals]		0	0	0
46. Near-surface hydrothermal alteration of minerals (see also #22)		0	0	0
a. [Near-surface hydration of prior minerals]		0	0	0
b. [Sulfates and sulfites]		0	0	0
c. [Carbonates, phosphates, borates, nitrates]		0	0	0
d. [Arsenates, antimonates, selenates, bismuthinates]		0	0	0
e. [Vanadates, chromates, manganates]		0	0	0
f. [Uranyl (U <sup>6+</sup> ) minerals]		0	0	0
g. [Halogen-bearing surface weathering minerals]		0	0	0
h. [Near-surface oxidized, dehydrated minerals]		0	0	0
i. [Terrestrial weathering of meteorites]		0	0	0
48. Soil leaching zone minerals	<0.6	0	0	0
49. Oxic cellular biomineralization (see also #44)	<0.54	0	0	0
50. Coal and/or oil shale minerals	<0.36	0	0	0
51. Pyrometamorphic minerals (see also #54 and #56)	<0.36	0	0	0
52. Guano- and urine-derived minerals	<0.4	0	0	0
53. Other minerals with taphonomic origins	<0.4	0	0	0
54. Coal and other mine fire minerals (see also #51 and #56)		0	0	0
55. Anthropogenic mine minerals		0	0	0
56. Slag and smelter minerals (see also #51 and #55)		0	0	0
57. Other minerals formed by human processes		0	0	0

Element	Moon	Asteroids	Mars	Alternatives	Score (with alternatives)	Score (without)	# of Modes	First Stage	Mode Occurrences
Mg	Olivine (Ma)	Olivine (Ma)	Magnesite (Ma)	None	9	9	30	0.0	69.0
Ti	Ilmenite (Ma)	Ilmenite (Ac)	Ilmenite (Mi)	None	6	6	27	0.0	67.0
Fe	Magnetite (Ac)	Magnetite (Mi)	Hematite (Ma)	Native iron-nickel (Moon; Mi)	7	6	36	0.0	64.0
Cr	Chromite (Mi)	Chromite (Mi)	Chromite (Mi)	None	6	6	11	0.0	41.0
Si	Quartz (Ma)	Quartz (Ac)	Quartz (Mi)	Hydrated silica (Mars; Ma)	7	6	14	1.0	34.0
P	Apatite (Mi)	Apatite (Mi)	Apatite (Mi)	None	6	6	19	2.0	28.0
Ca	NR	Dolomite (Mi)	Calcite (Ac)	Gypsum (Mars; Ma)	5	3	23	2.0	37.0
Zr	Zircon (Ac)	Zircon (Ac)	Zircon (Ac)	None	3	3	13	1.0	37.0
Ni	Pentlandite (Ac)	Pentlandite (Ac)	Pentlandite (Ac)	Native iron-nickel (Moon; Mi), Native iron-nickel	7	3	15	1.0	36.0
C	Graphite (Ac)	Graphite (Mi)	NR	Atmosphere (Mars; Ab), Sequestered Ices (Moon;	8	3	13	0.0	35.0
Cu	Chalcopyrite (Ac)	Chalcopyrite (Ac)	Chalcopyrite (Ac)	Native copper (Asteroids; Mi)	4	3	22	2.0	29.0
Zn	Sphalerite (Ac)	Sphalerite (Ac)	Sphalerite (Ac)	None	3	3	15	1.0	27.0
REEs	Monazite (Ac)	Monazite (Ac)	Monazite (Ac)	None	3	3	10	3.0	13.0
Hg	Cinnabar (Ac)	Cinnabar (Ac)	NR	Polar ices (Moon; Mi)	3	2	6	2.0	13.0
Na	NR	Halite (Ac)	NR	Sodium carbonate (Asteroids; Ma)	3	1	8	2.0	10.0
Cl	NR	Halite (Ac)	NR	Apatite (all; Mi)	6	1	8	2.0	10.0
Mo	NR	NR	NR	None	0	0	15	2.0	22.0
Ba	NR	NR	NR	None	0	0	18	2.0	20.0
Pb	NR	NR	NR	None	0	0	20	3.0	15.0
Mn	NR	NR	NR**	None	0	0	14	2.0	14.0
As	NR	NR	NR	None	0	0	13	3.0	12.0
K	NR	NR	NR	None	0	0	12	2.0	10.0
Be	NR	NR	NR	None	0	0	6	4.0	10.0
Sr	NR	NR	NR	None	0	0	9	3.5	9.0
F	NR	NR	NR	Apatite (all; Mi)	6	0	12	4.0	9.0
Co	NR	NR	NR	Native iron-nickel (Moon; Mi), Native iron-nickel	7	0	9	4.0	8.0
Sc	NR	NR	NR	None	0	0	5	1.0	8.0
Sn	NR	NR	NR	None	0	0	6	4.0	7.0
Cd	NR	NR	NR	None	0	0	6	3.0	6.0
Au	NR	NR	NR	Native iron-nickel (Moon; Mi), Native iron-nickel	7	0	6	3.5	5.0
Bi	NR	NR	NR	None	0	0	7	3.0	5.0
Sb	NR	NR	NR	None	0	0	5	4.0	5.0
B	NR	NR	NR	None	0	0	2	4.0	4.0
W	NR	NR	NR	None	0	0	5	4.0	4.0
U	NR	NR	NR	None	0	0	8	4.0	4.0
I	NR	NR	NR	None	0	0	1	4.0	3.0
Ta	NR	NR	NR	None	0	0	3	4.0	3.0
Al	NR	NR	NR	Anorthite (Moon; Ab), Spinel (Asteroids; Mi),	9	0	2	4.0	2.0
S	NR	NR	NR	Polar ices (Moon; Mi), Sulfates (Mars; Ma)	6	0	6	4.0	2.0
Th	NR	NR	NR	Monazite (All; Ac)	3	0	3	4.0	2.0
Cs	NR	NR	NR	None	0	0	2	4.0	2.0
Nb	NR	NR	NR	None	0	0	3	4.0	2.0
Ag	NR	NR	NR	None	0	0	5	4.0	1.0
V	NR	NR	NR	None	0	0	7	4.0	1.0
Li	NR	NR	NR	None	0	0	3	4.5	0.0







Fe

Si

Al

## **HALL-HERO<sub>U</sub>T PRO<sub>C</sub>ESS**

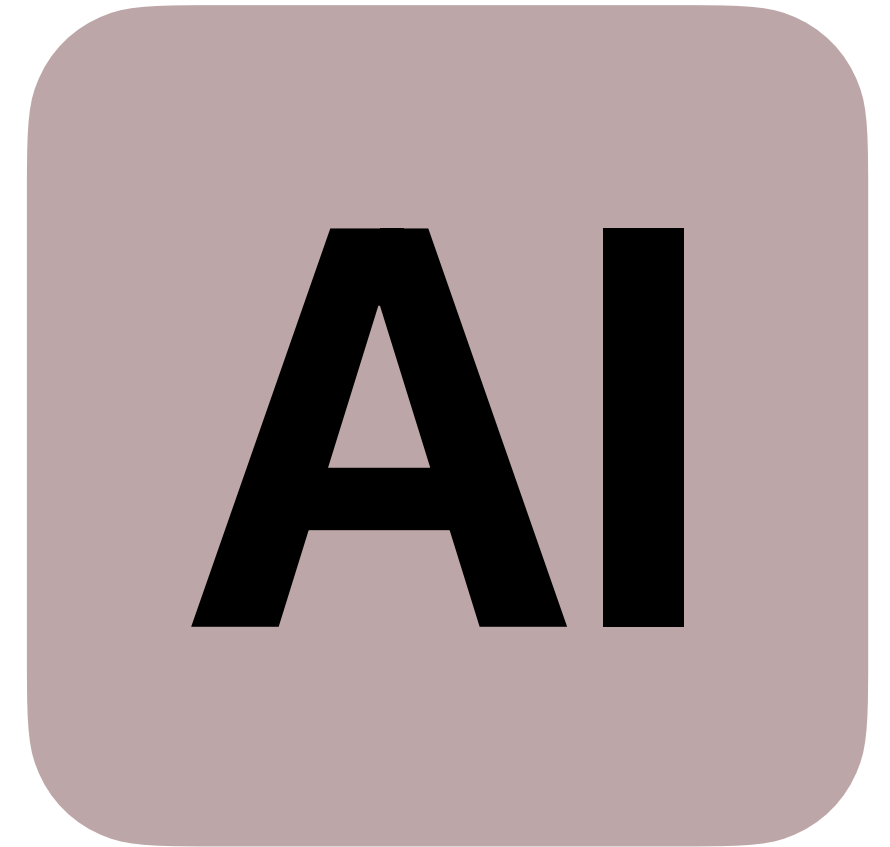
13–15 kWh for 1 kg Al (bauxite ore)

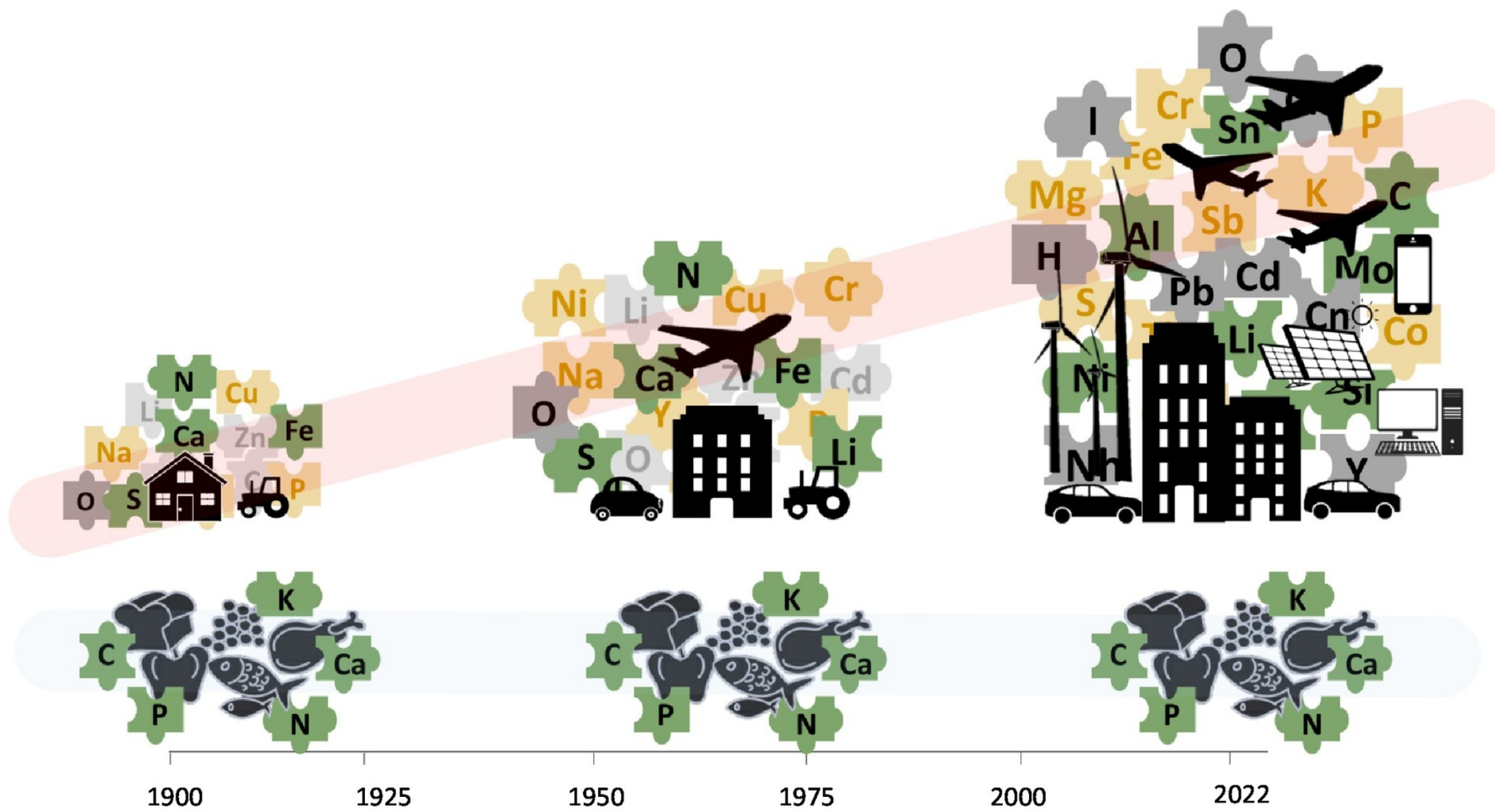
## **MOL<sub>T</sub>EN REGOLITH ELECTRO<sub>L</sub>YSIS**

~80 kWh for 1 kg Al

## **MASS SPEC/CALUTRO<sub>N</sub>**

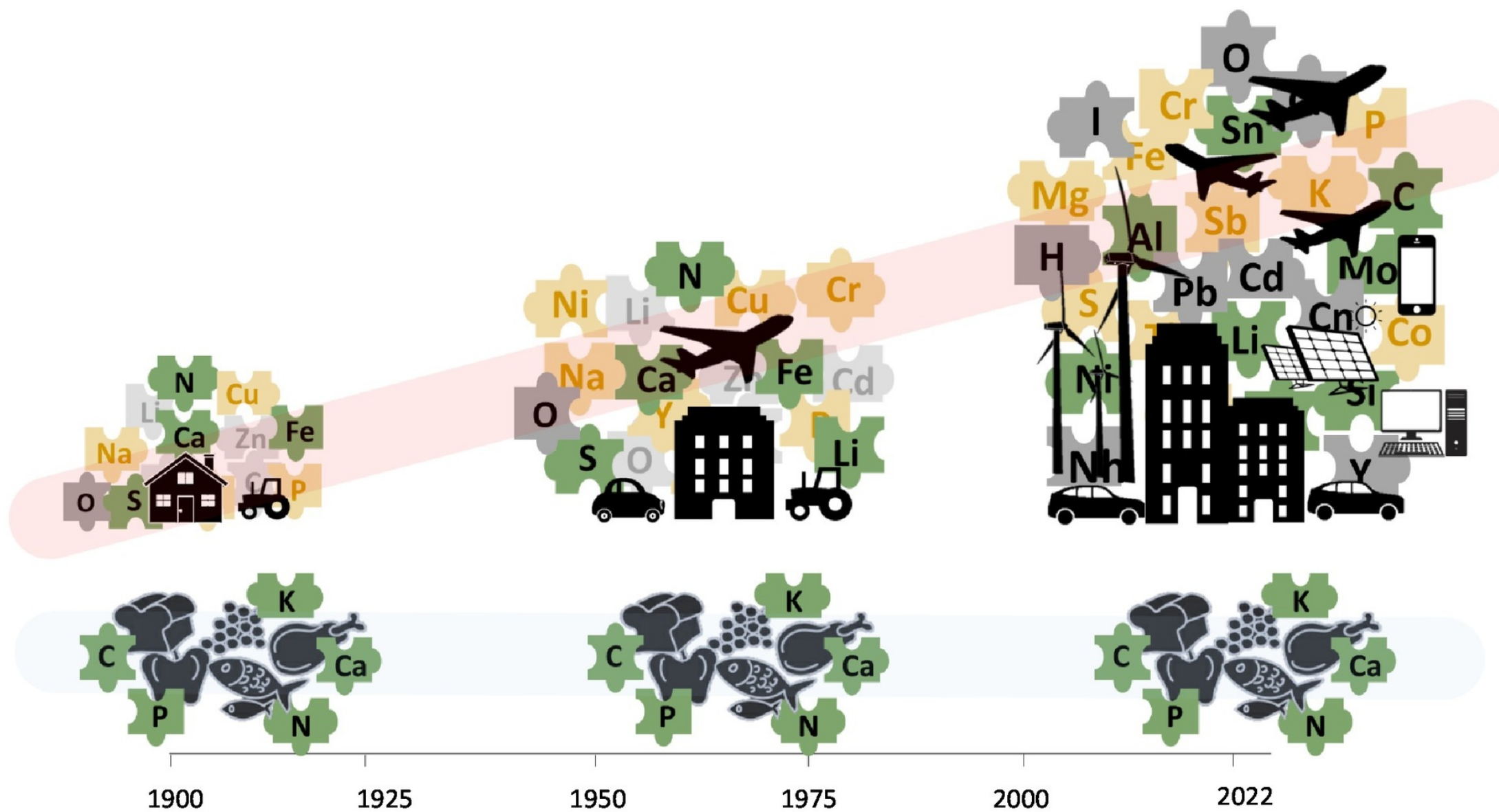
Up to 250,000 kWh for 1 kg Al (crude estimate based on calutrons)





**Increasing divergence between total and biological human elementomes**





**Increasing divergence between total and biological human elementomes**

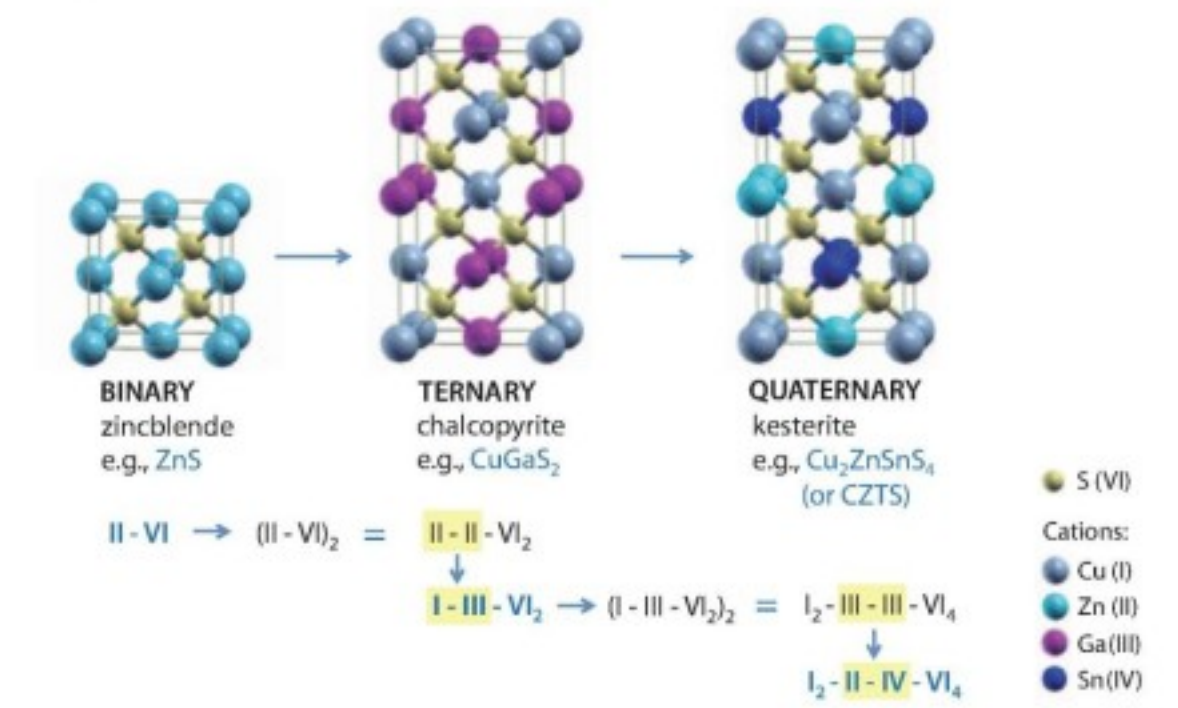
# innovation

## NREL Explores Earth-Abundant Materials for Future Solar Cells

Researchers at the National Renewable Energy Laboratory (NREL) are using a theory-driven technique—sequential cation mutation—to understand the nature and limitations of promising solar cell materials that can replace today’s technologies. Finding new materials that use Earth-abundant elements and are easily manufactured is important for large-scale solar electricity deployment.

The goal of the U.S. Department of Energy SunShot Initiative is to reduce the installed cost of solar energy systems by about 75% by the end of the decade. Obtaining that goal calls for photovoltaic (PV) technologies to improve in three main areas: solar-cell efficiencies, material processing costs, and scalability to the terawatt (TW), or  $10^{12}$  watt, level. A promising route to simultaneously address all three SunShot challenges may be in discovering and evaluating novel, potentially efficient, and less costly Earth-abundant thin-film PV materials.

Sequential cation mutation is a systematic and theory-driven approach used to narrow a set of candidate materials that may be ideal for use in solar cells. By focusing on altering the composition one element at a time, researchers can examine changes in the optical, electrical, and structural properties of the material and determine which technologies can be further developed by experimentation to meet the SunShot Initiative’s performance, cost, and scalability goals.



The evolution of crystal structures of binary, ternary, and quaternary compounds. To address concerns regarding indium and gallium scarcity, it has been proposed that CIGS can be replaced by Cu<sub>2</sub>ZnSn(S,Se)<sub>4</sub> in the kesterite structure, in which every two group III (In or Ga) atoms in chalcopyrite structure are replaced by a Zn (group II) and Sn atom (group IV), a substitution that honors fundamental principles of chemistry.

The Spectrum of Clean Energy Innovation



Through deep technical expertise and an unmatched breadth of capabilities, NREL leads an integrated approach across the spectrum of renewable energy innovation. From scientific discovery to accelerating market deployment, NREL works in partnership with private industry to drive the transformation of our nation’s energy systems.

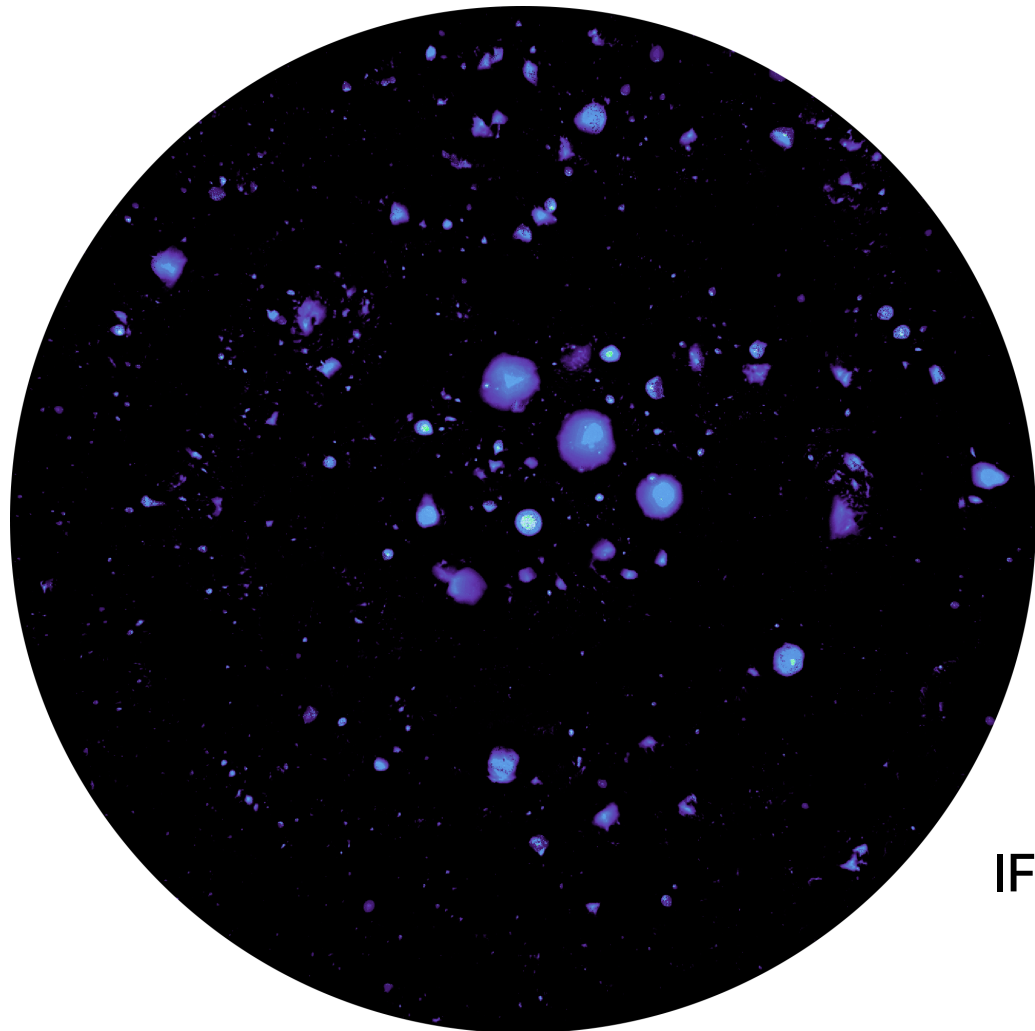
This case study illustrates NREL’s innovations in Fundamental Science through Market-Relevant Research.



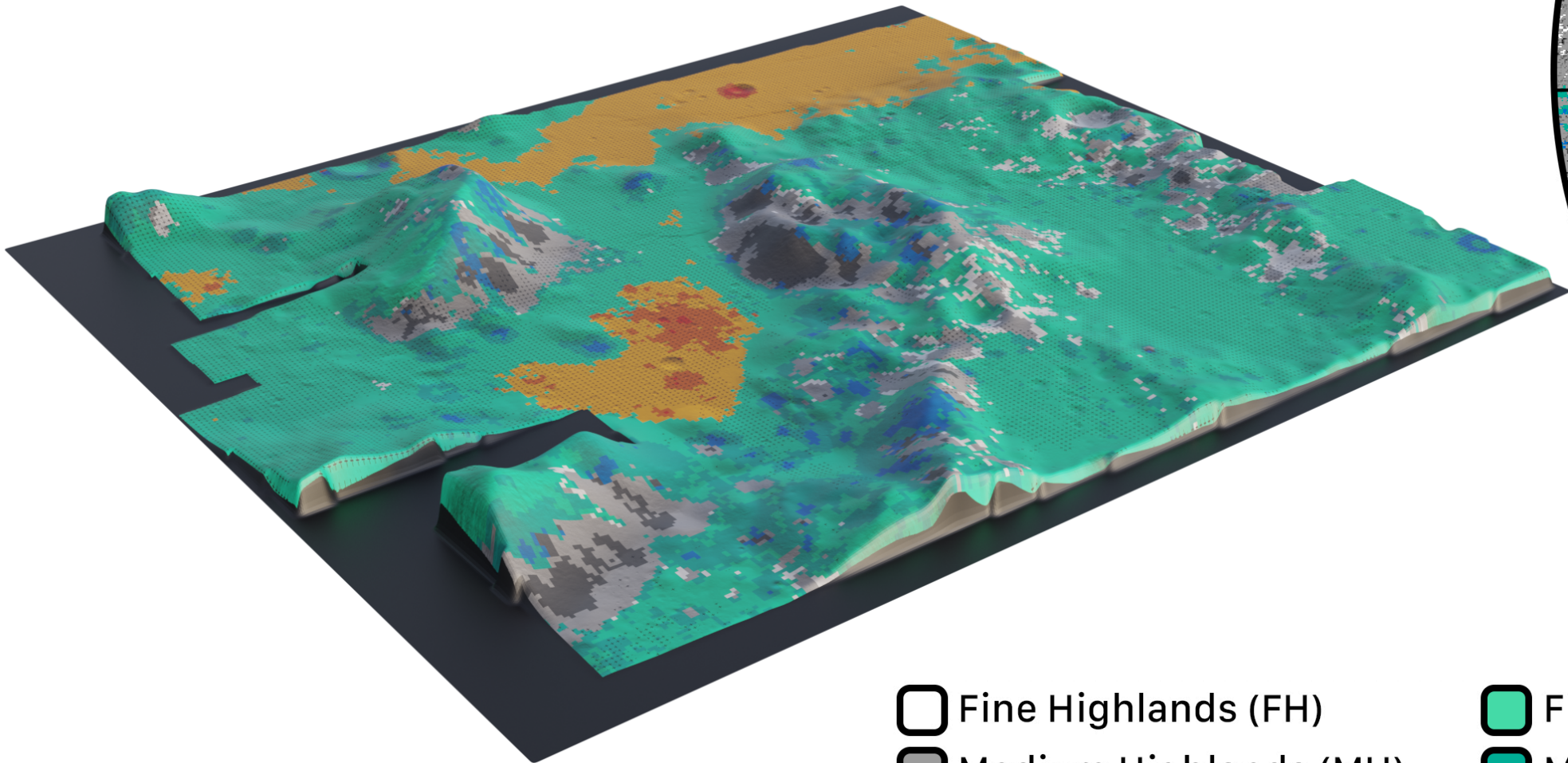
NREL is a national laboratory of the U.S. Department of Energy, Office of Energy Efficiency and Renewable Energy, operated by the Alliance for Sustainable Energy, LLC.



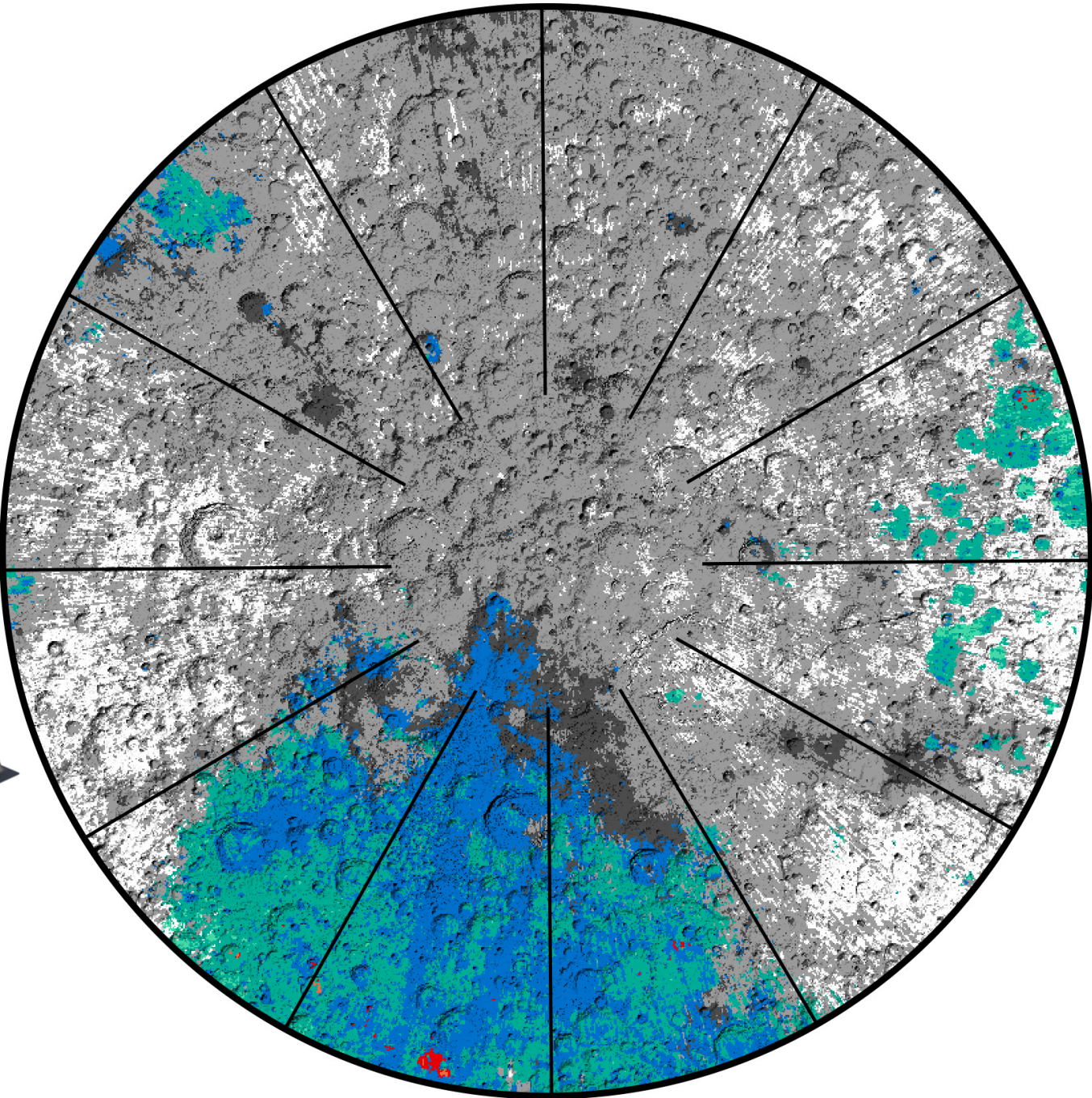
H O Fe Si Al Ti



IFI v2



- |  |   |   |
|--|---|---|
| <input type="checkbox"/> Fine Highlands (FH)   | <input type="checkbox"/> Fine Intermediate (FI)   | <input type="checkbox"/> Fine Mare (FM)   |
| <input type="checkbox"/> Medium Highlands (MH) | <input type="checkbox"/> Medium Intermediate (MI) | <input type="checkbox"/> Medium Mare (MM) |
| <input type="checkbox"/> Coarse Highlands (CH) | <input type="checkbox"/> Coarse Intermediate (CI) | <input type="checkbox"/> Coarse Mare (CM) |



MOON

H O C Fe N Si  
Zn Cr Cu S Ni Mn

MARS